

2003305804A7CLQ8 330ML PC BOT (2808) 0543

Product Info

Pal Qty 2,808 Weight 17.00
Colour CLEAR

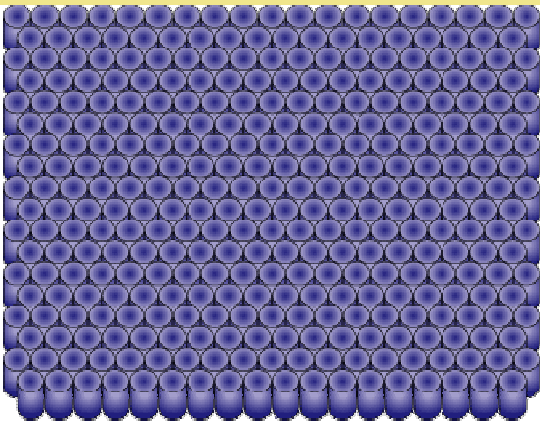
Packaging

L/W KILN-DRIED PALLETS 9094
8 LUH
9 rows of 20 = 180 : 9 rows of 19 = 171 : Tray Total = 351
8 layers of 351 = 2808

Palletiser

F1 = 20 F2 = 18 F3 = 3

Tray Layout



Pallet Layout



Quality Specification

	Min	Max	Aim	Low	High	Unit
Bottle Weight	17.8	18.2	18	17.8	18.2	g
Brimful Capacity	350	370	360	350	370	ml
Capacity at fill-line	320	340	330	320	340	ml
Height	162.5	164.5	163.5	162.5	164.5	mm
Visual						Y/N
Fill line measurement	30					mm
Topload 3mm	20					kgf

Notes / Comments / Known Quality Issues

ESTERFORM LOGO
RECYCLING LOGO
AND CAVITY NUMBER
TO BE SIZED AND POSITIONED
APPROPRIATELY ON BASE

esterform PACKAGING	
PRODUCT TITLE 330ml PC	
DRAWING NUMBER E979-B-05	
ISSUE NUMBER 2	
MATERIAL PET	
CAPACITY @ FILL LEVEL @ 20°C after 72hrs 330ml ±5ml	
CAPACITY @ BRIMFUL @ 20°C after 72hrs 361ml ±5ml	
NECK FINISH 38mm UCS vented	
NECK DRAWING No E1765-N-04	
DESIGN WEIGHT 17g	
ALTERNATIVE WEIGHTS ...	
TOOLING REF ...	
DIMENSIONS	
ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED	
ALL DIMENSIONS SHOWN ARE A REPRESENTATION AND ARE SUBJECT TO CHANGE	
UNLESS STATED GENERAL TOLERANCES FOR BLOWN PARTS = ±0.5 mm	
UNLESS STATED GENERAL TOLERANCES FOR INJECTED PARTS = ±0.2mm	
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E979-B-05

alt	preform code	preform desc	material desc	master batch desc	LDR%
2	100250017004CLIOF	17G CL UCS NONVENT 15360 3183	LC1 PAPETMAX S		